



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4640-15
Job Sheet 166959



Part No: D4640-15

Job Qty: 5 ea

Part Name: Ceiling Protector



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/20/17

Job Tracking No:

Due Date: 10/23/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Customer: Falcon Aviation Services (CFALC01)

PO Box 62030 Abu Dhabi, , United Arab Emirates ph:011 971 50 445 0187 fx:+971 2 444 0022.

Ship Via: ORDER 98 - 10/24/17

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	5 Ea		10/21/17	0.00	0.00	Start Up Waterjet1	DE
100	Waterjet	5 pcs		10/23/17	0.00	1.41	Waterjet1	DE
110	QC	5 pcs		10/23/17	0.00	0.00	QC2	DE DAS
120	QC	5 pcs		10/23/17	0.00	0.00	QC8	38
130	Packaging	5 pcs		10/23/17	0.00	0.00	Packaging3	SMB 9-89
140	QC21-SA	5 Ea		10/23/17	0.00	0.00	QC21	DAS 21 9-89

NOV 07 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MLEXS.093-F6006-07	80	215	0	0

Part Specifications

Specifications could not be found.

Plex 10/20/17 1:26 PM dart.Michaud-Febrille.Victoria

DART
AEROSPACE
S004112



Ceiling Protector

PART NO:
Revision:
Operation:
Quantity:
Change No:

D4640-15

Start up Operation
5

Mfg Date: 10/31/17
Job No: 166959

Dart Aerospace Ltd.
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CANADA
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DART AEROSPACE LTD		Work Order: 166759
Description: Ceiling Protector		Part Number: D4640-15
Inspection Dwg: D4640 Rev: D		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
18.80	+/-0.030	18.80	1			
22.03	+/-0.030	22.03	1			
20.06	+/-0.030	20.06	1			
13.06	+/-0.030	13.06	1			
3.60	+/-0.030	3.60	1			
8.09	+/-0.030	8.09	1			
20.86	+/-0.030	20.86	1			
3.11	+/-0.030	3.11	1			
7.27	+/-0.030	7.27	1			
5.10	+/-0.030	5.10	1			
4.85	+/-0.030	4.85	1			
13.06	+/-0.030	13.06	1			
1.50	+/-0.030	1.50	1			
5.00	+/-0.030	5.00	1			
57.46	+/-0.030	57.46	1			
82.37	+/-0.030	82.37	1			
Ø8.13	+0.012/-0.001	Ø8.13	1			
6.77	+/-0.030	6.77	1			
5.72	+/-0.030	5.72	1			
6.13	+/-0.030	6.13	1			
2.21	+/-0.030	2.21	1			
0.88	+/-0.030	.88	1			
7.78	+/-0.030	7.78	1			
7.47	+/-0.030	7.47	1			
Ø0.375	+0.006/-0.001		1			
9.73	+/-0.030	9.73	1			
21.00	+/-0.030	21.00	1			
31.28	+/-0.030	31.28	1			
4.00	+/-0.030	4.00	1			
27.23	+/-0.030	27.23	1			
22.28	+/-0.030	22.28	1			
20.36	+/-0.030	20.36	1			
0.093	+/-0.010	.09	1			

Measured by: ac	Audited by: JAS 38	Preliminary Approval:
Date: 17/10/31	Date: NOV 02 2017	Date:

Rev	Date	Change	Revised by	Approved
A	12.09.26	New Issue	KJ	
B	13.02.27	Dwg Rev updated	KJ	